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WARNING

This Paintball Marker is not a toy. Misuse may cause serious injury or death. Eye protection designed specifically for Paintball must be worn by user and any other persons within 200 yards (183 meters) of this Marker. Must be at least 18 years old to purchase, at least 14 years old to use or operate under adult supervision, 10 years of age or older to use or operate on insured Paintball fields meeting ASTM-standard F1777-97. Read owner's manual prior to using or operating this Paintball Marker. .

WARRANTY

Bob Long Technologies warrants our paintball markers to be free from defect in materials and workmanship for a period of 1 year from purchase date. This warranty will only be honored for the initial retail purchaser and is non-transferable. Wear items such as batteries and seals are not covered under warranty. Main PCB, electropneumatic solenoid, eye PCB's and wire harnesses will be covered under warranty for a period of 6 Months from purchase date.

This warranty does not cover:

- > Any system failure resulting from the use of a non-authorized propellant. The only authorized propellants are nitrogen or compressed air.
- > Damage to electro-pneumatic solenoid resulting from external air source regulation failure. The use of an external regulated air source is your choice, so research well and choose wisely.
- > Damage to electro-pneumatic solenoid from foreign objects, specifically Teflon® tape.
- > Surface damage such as scratches, nicks, or dings.
- > Improper disassembly or re-assembly.
- > Improper lubrication. The only authorized grease for maintaining a Bob Long marker is Molykote® 55 made by the Dow Corning Corporation (Dow 55). Authorized oil is limited to Tri-flow® or any other synthetic oil made specifically for maintaining a paintball marker.
- > Modification or any other alteration of a marker or its parts. Dremels, acid, most things involving a show on the Bravo network or HGTV fit in this category.
- > Misuse of any conceivable kind. Basically if it involves law enforcement officers, the phrase "I hope we don't get caught!", use as a pry bar, or other things that would have made it into an episode of the show Jackass.

This warranty is limited to repair or replacement of defective items with the initial retail purchaser to pay shipping costs. The initial retail purchaser must enclose a copy of the original sales receipt with the marker to be repaired for this warranty to be honored.

Quick Start

Powering On Marker

Press and release the power button on the back of the grip frame to turn the marker on. The startup sequence has a battery indicator which will show the current power level of your battery with a flickering red, yellow, or green LED light as the marker powers up. If the LED is showing Red on startup replace the battery before using your marker.

After the startup battery indication the LED will display a solid or blinking blue light.

To power off marker: Press and hold the power button for 1.5 seconds, until the LED turns off, then release. Every time the marker is turned on, the eyes are enabled. The marker can be turned off regardless of the state of the eyes.



Eyes On/Off

Each time the marker is turned on the eyes are enabled regardless of status when the marker was shut off. To disable the eyes briefly press and release the power button when the marker is turned on. Briefly press it a second time to re-enable the eyes.

Installing Air Tank

Much like any other tournament marker, the Victory requires the use of compressed air or nitrogen only. Use of a low pressure compressed air system is recommended with each Bob Long marker. If using an adjustable-output air system, set the system's output to between 450 and 550 psi. Make sure the ASA (Air Source Adapter) is in the off position by turning the chrome cam drive activation lever on the bottom of the ASA. Attach your compressed air tank by screwing it into the ASA. When you are ready to chrono your marker turn the cam drive activation lever clockwise until it completes turning – this is shortly after you hear air pressurizing the marker.

Adjusting Velocity

Both the High Pressure and Low Pressure regulators on the Victory come preset from the factory. Prior to play always adjust them to account for paint to bore match, atmospheric differences, and your field's maximum chronograph limit. The velocity of your marker is controlled through the HPR, which is adjusted with a $1\8$ " hex wrench. Turning the screw clockwise (or inward) will increase your velocity; turning the screw counterclockwise will decrease your velocity. Only turn the wrench $1\8$ th $-1\1$ 6th of a turn with each adjustment.



Adjusting the Trigger

The Victory trigger has two adjustment screws. The bottom screw controls the travel or length of the trigger pull (how far the trigger moves after activating the microswitch) while the top screw adjusts the activation point (where the marker fires). To adjust either screw insert a 1/16" hex wrench and turn the screw. The screws have Loctite from the factory to prevent the adjustment from slipping so a firm, steady pressure is needed for the adjustment.



Removing/Replacing Trigger

The Victory trigger is a new design and is not backwards compatible with Generation 1 Marqs. The major difference with the new trigger is the offset geometry to accommodate the grip frame's internal air channel.

In order to remove the trigger use a 5/64" hex wrench to remove the trigger pivot screw. The trigger will slide towards the front of the grip frame when the pivot screw is removed. If you have any problems removing the trigger from the front remove the grip frame and lift the trigger out of the top of the frame.

Ensure that the bearing spacer is in the right side of the grip frame when installing a trigger. The figure below shows the position of the spacer with the grip frame removed.



Generation 2 Marq Triggers have a cutout along the right side to accommodate the internal air passages



When reinstalling the trigger make sure the pivot washer is in place. If the pivot washer is not placed correctly the trigger will bind.



Trigger removal is accomplished by removing the pivot screw

Maintenance		
Amount of Time	Estimated Cases of paint	Recommended Upkeep
While talking smack with your friends in between games		 Removing the bolt, and barrel Run a swab through the firing chamber if there is broken paint or debris in the chamber Put a drop of oil on the bolt o-rings if your friends are still flapping their gums Reinstall bolt
After a day of play	1-2 Cases	Repeat above stepsWipe down marker outsideClean and lube bolt
After a Weekend	2-4 Cases	 Repeat above steps Clean and grease outside of engine Inspect o-rings for damage Clean debris and old grease from engine area
A Month	10 Cases	 Repeat above steps Clean, inspect, and grease HPR Piston and o-rings Disassemble, clean, inspect, and grease all engine o-rings
5 months / When consistency issues start showing up	20+ Cases	Clean, inspect, and grease LPR Piston and o-rings

Maintaining the Eyes and Detents

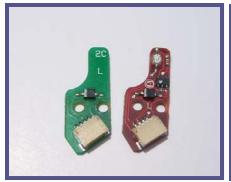
In the event of a chopped ball or debris in the breach, your Victory eyes may need cleaning.

- Remove the eye cover screw using a 5/64" hex wrench, and remove the eye cover.
- Remove the detent and spring by pressing on the detent from inside the chamber.
- Carefully unscrew the PCB retaining screw. (Phillips head)
- Gently lift the eye PCB away from the body of the marker.
- Tilt the PCB away from the body in order to clean the inside surface.
- Use a clean cotton swab to clean the surface of the eye, the eye holes, detent and detent hole. Dampen the swab with alcohol if necessary.
- If removing the eyes from the wiring harness unplug the harness from the eye PCB by pulling on the white plug and not the wires – pulling on the wires could potentially damage your harness.
- After the eye, detent, and mounting area have been sufficiently cleaned, reinstall the PCB and reinstall the PCB retaining screw and eye cover.
- If upgrading to the 4C eye system, an aftermarket upgrade, carefully remove the wire harness from the circuit board by gripping the white plastic plug – DO NOT PULL ON THE WIRES!
- To determine whether the 4C eyes are installed refer to the picture at the bottom left. The 4C eyes have more components as well as the number 4 silk screened on to the PCB.
- The standard Delrin detents can be replaced with the Super Ds an
 upgraded Type III anodized detent. If the Super Ds are used the
 sides of the detents must be greased slightly. Also, the Super Ds
 must be rotated slightly each time the eyes are cleaned in order to
 ensure even wear.













Maintaining the HPR (In-Line-Regulator)

Your Victory comes equipped with some of the best regulators on the market. To ensure the best consistency and the highest flow possible, it is recommended that you clean and lubricate the in line regulator (HPR) according to the maintenance schedule.

- Degas the marker and ensure that there are no paintballs in the breech or barrel of the marker.
- Unscrew the regulator base from the marker body using a counterclockwise turn.
- Reach into the regulator base with tweezers or needle nose pliers to remove the regulator piston.
- After the piston is removed turn the regulator base upside down and dap the spring stack and spring follower into your hand.
- The main valve does not need to be removed from the marker body or serviced. Never replace or attempt to service a working main valve.
- Inspect the surface of the piston and piston o-ring for excessive wear or nicks, and replace as necessary.
- Inspect the interior walls of the regulator base—if necessary, use a swab on the interior of the regulator base to clean debris and old grease.
- Grease the piston o-ring with Dow 55, and gently replace the spring follower, spring stack, and piston into the regulator base.
- When disassembling the spring assembly make sure that the top and bottom spring washers curve to the outside. A close up of the spring assembly with the retaining o-ring is shown to the right.
 The retaining o-ring does not require lubrication
- If in doubt just stack the spring washers like this:



Setting HPR Pressure

The HPR pressure is adjusted through a hex screw at the bottom of the regulator. Turning the screw clockwise increases the pressure and therefore the velocity. Turning it counterclockwise will lower the pressure and velocity. Only turn the wrench in small increments – for example $1/8^{th}$ - $1/16^{th}$ of a turn with each adjustment.

After rebuilding the regulator you can perform an initial adjustment before setting pressures using the tester. Begin with the adjustment screw flush with the bottom of the regulator body. Attach the air tank to the marker and turn on the air to the marker. Gradually turn the adjustment screw clockwise until you hear air enter the marker. Then turn the adjustment screw one complete turn additionally. ALWAYS TEST YOUR VELOCITY WITH A CHRONOGRAPH AFTER ADJUSTING YOUR HPR.



The HPR unscrews counterclockwise. The user serviceable parts are in the portion that is removed.



Regulator internal parts and a barking dog shadow puppet



Shim stack disassembled. This has the only o-ring that does not need lubed.

Maintaining the LPR



Begin by removing the grip panel screws



Disconnect the wiring harness by pulling on the plug – not the wires. Note how the wires and holes in the plug are offset to one side. You will need to align them during reassembly.



Remove the front and rear grip frame screws. You may need to switch back and forth between them since they are held captive by the grip frame.



Remove the three Phillips head screws from the LPR and the one Phillips head screw from the adjustment assembly.



Disconnect the right eye wire if removing the LPR adjustment assembly. Assembly removal is optional.



Set the adjustment assembly to the side and tilt the LPR away from the marker body. Disconnecting the air line is not required.



When you removed the adjuster during the previous step your balls may have rolled around. The rolling around and one ball bigger than the other is normal. Just wipe them off and reinsert the small one in the adjuster first during reassembly. A drop of blue Loctite on the adjustment screw will prevent it from moving once your pressure is set.



Wipe off old grease, and apply a new coating to the piston oring. The piston has a small area designed to allow excess grease to remain near the oring and reduce the need to perform maintenance.



Inspect the inside of the LPR body. Use a cotton swab to clean out any old grease.



- Make sure the 6 wires of the ribbon harness are not caught under the bottom of the LPR. Slight pressure with your thumb will help keep it from shifting out of position as you insert the mounting screws.
- When reinserting the disc to the LPR there may be some resistance as air is forced out of the LPR. If it sounds like a fart go ahead and giggle. Blaming your buddy at this point is highly encouraged.
- Reassemble the LPR and reattach it to the body. Partially insert each of the three screws before fully tightening them to ensure proper alignment.
- Make sure the smaller ball goes in the adjustment assembly first. Failure to do so will possibly result in a crushed ball and dramatically lower performance.
- Reconnect the right eye wire as you continue reassembly.
- If you aren't sure which of the four screws goes to the adjustment assembly take a look at their sizes and do the Sesame Street ® test. It is the one that is not like the others.

Setting Initial LPR Pressure

The Low Pressure Regulator is adjusted through a hex screw at the bottom of the grip frame in front of the trigger guard as shown in the picture to the right. Turning the screw clockwise increases the pressure. Turning it counterclockwise will lower the pressure. Only turn the wrench in small increments i.e. $1/8^{th}$ - $1/16^{th}$ of a turn with each adjustment. Our regulators are sensitive and torqueing them in huge increments makes them sad. Sad regulators cause inconsistent performance.

After rebuilding the regulator you can perform an initial setting before setting pressures using the tester. Start by screwing the adjustment screw fully in (clockwise). This doesn't require a huge amount of force. Act like a gorilla cranking down the screws and you may warp your balls. Once the screw is turned fully in back it out 1 ½ full turns.

LPR adjustment screw location

Setting Pressures if No Pressure Tester is Available

This is a method of setting your regulators to approximate factory settings without the aid of a pressure tester. With both regulators, turning clockwise (in) increases pressure and turning counter-clockwise (out) decreases pressure. This method does not provide peak performance but will enable initial functionality if a tester is not available.

- 1. Degas marker before beginning adjustments.
- 2. Set the HPR adjustment screw flush with the bottom of the regulator.
- 3. Turn the LPR adjustment screw fully in.
- 4. Adjust the LPR setting to 1 ½ turns out/counter-clockwise.
- 5. Turn the ASA on to gas up the marker.
- 6. Slowly turn up the HPR adjustment screw until you hear air flowing into the regulator then make one complete additional turn.
- 7. Adjust the HPR at chronograph by 1/16 of a turn (15-25 degrees) between readings until reaching desired velocity.

If the marker is unable to reach desired velocity:

- 8. Return the HPR adjustment screw to the position from step #2, increase the LPR by 1/8 turns in.
- 9. Re-chronograph and adjust HPR by 1/16 of a turn (15-25 degrees) until reaching desired velocity.
- 10. Repeat steps 8 and 9 if necessary.

Setting Pressures Using the Pressure Tester

- 1. Remove the engine
- 2. Insert pressure tester
- 3. Connect air system to the marker and turn on the air
- 4. Turn on the marker and disable the eye system
- 5. While adjusting the LPR and HPR pull the trigger to allow pressures to shift when you decrease either setting.
- 6. Set the HPR to 210-230 PSI and LPR to 75-85 PSI

The LPR gauge faces the rear of the marker and the HPR gauge faces the top of the marker. The gauges on your marker may vary from the size of those pictured but the functionality is the same.



Maintaining the Engine





Remove the engine by raising the back cap to free the retaining pin then sliding the engine to the rear.



Slide the bolt off of the Quick Disconnect Ram Shaft.



Unscrew the Volume Chamber from the Ram Housing



Slide the Valve Spring and the Blast Guide/Poppet Shaft forward off of the Ram Shaft.



The back cap can be removed by unscrewing the engine retaining pin. When reassembling these don't act like a gorilla tightening the screw. Blue Loctite should be used to secure the threads. Under normal circumstances the back block cap should not require removal.

- 1. The engine disassembly has two optional items. The first is the Back Cap shown above and the second is the Back Block which is accessible once the Back Cap is removed.
- 2. Once the engine is disassembled wipe all of the old grease from the parts.
- 3. Inspect the o-rings for any damage to include cuts, abrasions, or other Emo indicators.
- 4. Place a fresh layer of Molykote 55 (Dow 55) on the o-rings.
- 5. The front of the Volume Chamber and the back of the Poppet shaft have o-rings on the inside which need lubricated as well.

Removal of the ASA

In general, the ASA does not need removal. However, since people like to take things apart for the heck of it, we figure you ought to know the easiest way to do it without messing something up. CAUTION: Regularly taking things apart to see how they work may result in a future career as an engineer.

- 1. Remove the grip panels and the battery from the grip frame.
- Remove the ASA access block retention screw using a 3/32" hex wrench.
- Loosen each of the four ASA mounting screws do not use the ball end of a hex wrench to break the screws free.
- 4. Once all four screws are broken free, use of a ball end hex wrench will speed their removal
- 5. Remove the ASA from the grip frame and inspect the racetrack o-ring for any damage.
- 6. Lubricate the o-ring and reassemble by reversing the above steps.

NOTE: When tightening the screws use a star pattern similar to changing a tire. If you try and tighten all of the screws completely before making sure all four are close to snug you may damage the assembly. This is the kind of damage that results in heckling by your friends and





pictures with the caption of FAIL. Of course, if that happens your marker probably won't work either.

Parts and O-Ring List

O-Ring List/Chart with Actual Sizes

Part Name	Specifications	Quantity
Solenoid to Mainbody Seals	1 x 3mm Buna (Durometer 70)	2
Solenoid Manifold to Solenoid Seal	1 x 3mm Buna (Durometer 70)	1
Grip Frame to Mainbody Seal	1 x 4mm (Durometer 70)	1
LPR Housing to Mainbody Seal	1 x 6.5mm Buna (Durometer 70)	1
Cam Drive ASA to Grip Frame Seal	1 x 12mm Buna (Durometer 70)	1
Back Block to Ram Housing Seal	1 x 14mm (Durometer 70)	1
Rear, Outside of Blast Guide	1 x 12mm (Durometer 70)	1
Front, Outside of Ram Housing	006 Buna (Durometer 70)	4
Rear, Inside of Poppet Shaft	008 Buna (Durometer 70)	1
Rear, Outside of Poppet Shaft	010 Buna (Durometer 70)	
Rear, Outside of Quick Release Ram Shaft	011 Buna (Durometer 70)	1
Outside of LPR Piston	012 Buna (Durometer 70)	1
Front, Inside of Volume Chamber	014 Buna (Durometer 70)	1
Pillow Bolt	015 Buna (Durometer 70)	1
HPR Above Mounting Point	018 Buna (Durometer 70)	2
Rear, Inside of Volume Chamber	020 Buna (Durometer 70)	1
Front, Outside of Volume Chamber	021 Buna (Durometer 70)	2

O-Ring Size Table			
1x3mm	0	1x4mm	0
1x6.5mm	0	006	0
008	0	010	0
012	0	014	O
015	0		
020		021	

Small Parts List

Part Function	Specifications	Quantity
Bottom PCB to Grip Frame	M2 x 4mm Pan Head Machine Screw 18-8 SS	1
LPR Adjuster to Mainbody	M2 x 10mm Flat Head Machine Screw 18-8 SS	1
Top PCB to Grip Frame	M2 x 12mm Pan Head Machine Screw 18-8 SS	2
LPR Housing to Mainbody	M2 x 12mm Flat Head Machine Screw 18-8 SS	3
Solenoid Manifold, Through Solenoid to Mainbody	M2 x 20mm Flat Head Machine Screw 18-8 SS	2
Eye PCB to Mainbody	2-56 x ¼" Flat Head Machine Screw 18-8 SS	2
Eye Cover to Main Body	2-56 x 5/16" Socket Head Cap Screw BO	2
ASA Access Block to Grip Frame	4-40 x 5/16 Socket Head Cap Screw BO	1
Leverlock Feed Neck to Mainbody	4-40 x 7/16" Socket Head Cap Screw BO	1
Cam Drive ASA to Grip Frame	4-40 x 7/16 Socket Head Cap Screw BO	4
Grip Panel Screw	6-32 x 3/16" Button Head Socket Cap Screw 18-8 SS	6
Trigger Travel Adjustment	6-32 x 1/4" Cup Point Socket Set Screw 18-8 SS	1
Trigger Activation Point Adjustment	6-32 x 1/2" Cup Point Socket Set Screw 18-8 SS	1
Back Block to Ram Housing	8-32 x 3/8" Socket Head Cap Screw BO	2
LPR Adjustment	10-32 x ¼" Cup Point Socket Set Screw 18-8 SS	1
Air Passage Plug	10-32 x 5/16" Cup Point Socket Set Screw 18-8 SS	2
Grip Frame to Mainbody	10-32 x 3/8" (Modified) Button Head Socket Cap Screw 18-8 SS	6

1. **Q:** My Victory is VERY bouncy and I can't do anything! I've topped out the debounce and AMB what else should I do?

A: Make sure the trigger spring is installed. Back out the trigger activation set screw ½ turn.

2. **Q:** Where can I get additional o-ring kits?

A: Both oringmonkey.com and markerkits.com stock o-ring kits for the Victory.

3. **Q:** What is the recommended dwell setting?

A: Dwell should be at 6 when you get the marker and after you use it. There's no advantage to running a higher dwell to "break it in". There are exactly zero heavy springs in the In Line Reg or LPR that need broken in.

4. Q: What pressure should my LPR and HPR be set to with the tester?

A: 75-80 PSI on the LPR. 210-220 PSI on the HPR.

5. **Q:** I am seeing large velocity fluctuations – what should I do?

A: Check for a good paint to barrel match. Ensure the HPR shim stack is assembled correctly and that your engine, LPR, and HPR are lubed with Dow 55.

6. **Q:** I lowered my bolt delay and now the eyes keep reading it as a eye malfunction and lowered my bps to

12. What should I do?

A: The bolt delay is too low at 8ms, the eyes are activating too early while the bolt is still cycling backwards to prepare itself for the next paintball to drop. The eyes activate, see your bolt, and never register a change from the bolt to the ball coming in place. Raising the setting to 10 will normally clear this problem.

7. **Q:** So what is this bolt delay setting?

A: Bolt delay is actually an eye activation setting and not a bolt setting. Essentially you need a delay added in so the eyes don't turn on as the bolt is on it's backward travel. If they turn on too soon, the marker thinks the bolt is a ball and will queue up the next shot. This causes skipped shots and often chops. Keep it at 10 (or higher)...because your board isn't seeing a gap between when the bolt cycles and the ball drops and thinks the eyes are malfunctioning.

8. **Q:** What weight is the stock Victory micro switch?

A: 80g

9. **Q:** How much oil should I put on the bolt?

A: Just a drop on each o-ring. Put a drop on, then use your finger to put it around the entire ring. Too much oil can cause bolt movement problems or result on oil splattering on the eye system in extreme cases.

10. **Q:** What threading is the barrel?

A: Autococker

11. **Q:** Is the Stock trigger a roller bearing?

A: Yep

12. Q: What items are recommended to keep in my toolkit?

A: Each of the following:

- Pressure Tester
- Dow 55
- Triflow oil
- O-rings
- 13. **Q:** How do I reset the settings to factory on the Ryujin board?

A: Hold the tourney lock for 10sec

14. **Q:** What bore is the stock barrel?

A: .691

15. **Q:** My feedneck isn't tightly clamping my loader- what should I do?

A: Rotate the locking lever clockwise while the lever is fully opened.

16. Q: I can't seem to get an adjustment screw on my trigger to move – what should I do?

A: Most triggers have blue Loctite on the adjustment screw. Just apply some steady force with the hex wrench and the screw will move.

17. Q: What is the racetrack o-ring?

A: It is the o-ring between the ASA and grip frame.

18. Q: Where can I find additional information and other users of Bob Long Markers?

A: $\underline{www.intimidatorowners.com} \ also \ the \ PBNation \ subforums \ dedicated \ to \ Bob \ Long \ products \ located \ at \\ \underline{http://www.pbnation.com/forumdisplay.php?f=146}$

Troubleshooting Guide	
Marker will not turn on out of the box	-Ensure that the battery that you're using in your new marker is a high quality alkaline 9 volt.
	-Verify that your battery is correctly oriented (matching with the
	correct terminals), and that it is making firm contact with the prongs on the circuit board.
	-Make sure that the wiring harness is correctly inserted into the
	receptacle, and that the on\off pad is making contact with the
	switch on the circuit board.
Velocity is inconsistent over the chronograph	-Always check that your paintballs are of high quality, and
	consistent in size, as well as using a good paint to bore match.
	-If this does not correct your issue, verify that your HPR and LPR
	are lubricated and that their seals are in good condition.
	-Replace your battery.
	-Inspect the engine internal o-rings for nicks or debris and ensure
Marker is breaking paint	they are properly lubricated - Always check that your paintballs are of high quality, and
Marker is breaking paint	consistent in size, as well as using a good paint to bore match.
	- If this does not correct your issue, verify that your in line
	regulator and low pressure regulator are lubricated and that their
	seals are in good condition
	-Ensure that your detents and bolt face are in good condition, and
	there is nothing in the breech of the marker.
	-Reset your board settings to factory, and use a force-fed loader.
	-Check the tension/pressure settings if you are using a force fed
	loader. Having too high of a pressure with fragile paint can cause
Marker does not air up after tank is	balls in the stack to break -Verify that the pin valve on your tank is outputting pressure to
connected	the regulator—some tanks will not work properly with certain
Connected	ASAs.
	-Attempt airing up the marker with another tank to see if this
	remedies the issue.
Marker does not display correct LED indicator	-Ensure that the battery that you're using in your new marker is a
color when turned on	high quality alkaline 9 volt.
	-Verify that your battery is correctly oriented (matching with the
	correct terminals), and that it is making firm contact with the
	prongs on the circuit board.
	-Verify that the breech of the maker is clear of obstructions, the bolt is in the back position, and that the eyes are plugged into the
	harness.
Marker is leaking from the ASA	-Check the tank o-ring (015 Urethane) for nicks or tears.
	-Check that the ASA is securely connected to the grip frame.
Marker is leaking from the HPR	-Replace the piston o-ring inside the regulator.
Air is leaking from the front of the marker	-Verify that the grip frame screws at the front and back of the
frame	marker are tightened.
Marker fires more than one shot per pull, or	-Raise your marker's debounce level, and make sure that your
has trigger bounce	trigger activation level is not too short.
	-Verify that your trigger has the spring installed and that it is
	properly functioning.
	-Verify that your marker is in semi-automatic mode.
	-Increase the HPR pressure slightly or lower the LPR slightly

Marker double feeds	-Verify that detent springs are in place and detents move freely
	- Replace the marker's ball detents if they are excessively worn
LPR or HPR pressure changes	- Place a drop of blue loctite on the LPR adjustment screw.
	- Ensure regulators are cleaned and lubricated.
4C eyes are not recognized by the board	-Clean both of the eyes.
	-Make sure that none of the wires are pulled loose from the white
	plugs in the wiring harness.